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D4148-041

Job Sheet 199865



Part No: D4148-041

Job Qty: 4 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/3/19

Job Tracking No:

Due Date: 9/27/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	9/27/19		0.00	1.20	Small Fab - 1		DAS 58 9-89 SEP 12 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	4 pcs	9/27/19		0.00	0.00	QC 5 - 10		DAS 61 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	4 pcs	9/27/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC ST539
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	9/27/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21

SEP 12 2019

Part Op 100 - Small Fab

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	100-Small Fab - 1	5203188
AN4C13A	Bolt	12 Ea (3 ea)	100-Small Fab - 1	5183015
D2690-6	Lanyard	4 pcs (1 ea)	100-Small Fab - 1	5197189
D3910-1	Crosstube Lug	4 pcs (1 ea)	100-Small Fab - 1	5199148
D4091-1	Mounting Lug	4 pcs (1 ea)	100-Small Fab - 1	5114052
D4148-1	Crosstube Lug Plate, Fwd	8 pcs (2 ea)	100-Small Fab - 1	5208322
D4148-3	Stud Receiver, Lower	4 pcs (1 ea)	100-Small Fab - 1	5199133
D4148-5	Eyebolt Stud	4 pcs (1 ea)	100-Small Fab - 1	5196273
MS17984-C413	Quick Release Pin	4 pcs (1 ea)	100-Small Fab - 1	5196059
MS20615-4M18	Rivet	32 Ea (8 ea)	100-Small Fab - 1	5205347
MS21043-3	Nut	8 Ea (2 ea)	100-Small Fab - 1	5209168
MS21043-4	Nut	12 Ea (3 ea)	100-Small Fab - 1	5198136
NAS1149C0332R	Washer (AN960C10L)	16 Ea (4 ea)	100-Small Fab - 1	5211548
NAS1149C0432R	Washer (AN960C416L)	24 Ea (6 ea)	100-Small Fab - 1	5209072

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	8	77	0
	AN4C13A	12	99	0
	D2690-6	4	126	0
	D3910-1	4	40	0
	D4091-1	4	54	0
	D4148-1	8	59	0
	D4148-3	4	29	0
	D4148-5	4	69	0
	MS17984-C413	4	45	0
	MS20615-4M18	32	145	0
	MS21043-3	8	756	0
	MS21043-4	12	666	0
	NAS1149C0332R	16	1,710	0
	NAS1149C0432R	24	1,636	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS							
		Rework ☐	Scrap ☐	Use-as-is ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Water Jet ☐	Supplier ☐	Quality ☐	
		Machining ☐	Small Fab ☐	Finishing ☐	Large Fab ☐	Prod. Eng. Coord. ☐	Rec/Store/Packaging ☐					
Date : _____		Sequence #: _____			QTY Affected : _____			MRB (QS1042) _____				
Description Work Order Deviation		Disposition										
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY										
		Pressure/Forced ☐			Contamination ☐			Power Loss/Surge ☐			Positioned Wrong ☐	
		Bending ☐			Misaligned/off center ☐			Folio/Program ☐			Outside Tolerance ☐	
		Crushing ☐			BOM/Route ☐			Grain Direction ☐			Drawing ☐	
		Cracks ☐			Broken/Damage/Defect ☐			Weld ☐			Finish ☐	
		Crimp/Kink/Ripple/Wave/Twist ☐			Incomplete/Unclear Instructions ☐			Wrong Stock Pulled ☐			Part Lost/Missing ☐	
		Marks/Chatter ☐			Drill Holes ☐			Out of Sequence ☐			Misread ☐	
		Mislabeled ☐			Fit/Function ☐			Off-set/Set-up ☐				
		Other/Details: _____										
		Completed By _____										
		Lead hand / Supervisor _____										
		QC / QA Coordinator _____										